

25 current for controlling the 3 phase synchronous motor applying the star-connection without C is
26 112.5 [mA] for I_R , 111.25 [mA] for I_S and 118.75 [mA] for I_T . (4) The average phase current of
27 controlling the 3 phase synchronous motor applying the delta-connection of 600 [mA] for I_R ,
28 amounting to 552.5 [mA] for I_S and equal to 557.5 [mA] for I_T ; (5) The average phase current for
29 controlling the 3 phase synchronous motor applying the delta-connection with C 15.18 [μ F] of
30 62.5 [mA] for I_R , amounting to 55,625 [mA] for I_S and 63,125 [mA] for I_T . (6) The mean value of
31 the apparent power of star connection without a capacitor is 14 [Watt] and the reactive power of
32 star connection without a capacitor is 49.5 [VAR]; (7) The mean value of the apparent power of
33 the delta connection without capacitor is 27.25 [Watt] and the reactive power of the delta
34 connection without capacitor is 165 [VAR]; (8) The mean value of the apparent power of the
35 delta connection with capacitors is 15.18 [μ F] of 18.75 [Watt] and the reactive power of the delta
36 connection with capacitors is 15.18 [μ F] of 24.375 [VAR]; (9) The capacitor value of 15.18 [μ F] is
37 the best value for the reactive power savings in a three-phase synchronous motor rotor coil type.

38 **Keywords:** *Induction motor, starting current, star and delta connection.*

39 **Introduction**

40 An induction motor is the most widely used alternating current (ac) motor. The name
41 comes from the fact that this motor rotor current is not obtained from a particular source, but is
42 an induced current as a result of the relative difference between the rotor rotation and the
43 rotating magnetic field produced by the stator current [1]; [6] [7].

44 The stator winding connected to a three-phase voltage source will produce a magnetic
45 field that rotates with synchronous speed ($n_s = 120f / 2p$). The rotating field at the stator will
46 cut the conductors in the rotor, so that they are induced by the current; and in accordance with
47 Lenz's Law, the rotors will also rotate to follow the rotating magnetic field. The relative spin
48 difference between the stator and rotor is called slip. Increasing the load will enlarge motor
49 torque, which therefore will also increase the induction current on the rotor, so that the slip
50 between the rotating magnetic field and rotor rotation will increase. So, if the motor load

51 increases, the rotor rotation tends to decrease. Two types of induction motors are known,
52 namely induction motors with winding rotor and squirrel cage rotor [2]; [6]; [7].

53 AC electric motors that have a large power capacity usually have quite complex problems
54 in determining the appropriate starting method for the motor. The choice of starting motor for
55 these motors is usually much influenced by factors such as power capacity, type of motor such as
56 squirrel cage rotor or coil rotor, type of motor design (motor basic, high torque, low torque) also
57 the types of loads that are moved.

58 There are two starting methods used to run AC electric motors [2], namely: (1) Starting
59 by using the full voltage of the network. Starting with this method uses a full mesh voltage
60 connected directly to the motor terminal. This starting method is often called "Direct on Line
61 Starting (DOL Starting). (2) Starting with a decrease in voltage [8].

62 To run an electric motor, a large amount of power is required by the source voltage. The
63 amount of power needed is quite large compared to the motor after operating fully (running).
64 The amount of power required by the motor to start the same as the amount of current drawn
65 by the motor itself. This current ranges from 4 to 8 times the full load current of the motor.
66 Although the magnitude of the flowing current is only in a short time, but for large motor
67 capacities will take large power, will be able to disrupt the existing network system and damage
68 the motor system itself. Therefore to overcome the danger that might arise due to the amount of
69 current flowing at the start, several starting methods are used by reducing the voltage [2], which
70 are: (1) Starting using the Star/Delta connection system. (2) Starting using the Primary
71 Resistance Starting. (3) Starting by using Autotransformer Starting [9]; [10]; [11].

72 The star-delta starting system is widely used to run a squirrel cage rotor at induction
73 motor that has power above 5 [kW] or about 7 HP. How to operate this motor usually depends
74 on the type of starter chosen. Many types of starters in the market we find include the Three
75 Phase Starting Motor, or can also use a number of contactors specifically designed to make a
76 motor connection in a star or triangle connection [9]; [10]; [11].

77 If a motor is specifically designed at a voltage of 220/380 volts, while the grid voltage of
78 the 3 phase source is 380 volts, then the motor can only be run in a star connection. This means
79 that if this motor will be restarted it should not use a starting star or triangle system. But if this
80 motor is served by a voltage source of 3 phase 220 volts, the starting star or triangle system can
81 be used [2]; [8]; [9]; [10].

82 **Materials and Method**

83 *Component of 3 Phase AC Motor Control*

84 The semi-automatic electric motor control system that uses magnetic contactor control
85 equipment requires other tools so that the control function runs properly such as: pushbutton,
86 thermal overload relay, and other assistive devices. Magnetic contactors are widely used to
87 control 1 phase and 3 phase electric motors, for example, to control two-way rotating motors,
88 starting star-triangles, several motor units working and stopping sequentially, [9]; [10]; [14].

89 90 *Magnet Contactor*

91 Magnetic contactors or magnetic switches are switches that work based on magnetism.
92 This means that this switch works if there is a magnetic force. Magnet functions as a puller and
93 releases contact. A contactor must be able to drain the current and disconnect the current under
94 normal working conditions. The normal workflow is the current flowing during disconnection
95 does not occur. A magnetic coil contactor (coil) can be designed for direct current (DC) or
96 alternating current (AC). Contactor of this AC current in the magnetic core is a short circuit, the
97 point is to keep the magnetic current continuous so that the contactor can work normally.
98 Whereas in magnetic coils designed for DC currents, a short circuit is not installed [4], [5]; [6].

99
100
101
102
103
104

Alternating Current Magnetic Contactor (AC)

105 Magnetic contactor alternating current construction is basically the same as direct current
106 magnetic contactor. However, due to the nature of the alternating current of sinusoidal
107 waveforms, in one period there are two times the voltage equal to zero. If the AC 50 Herz
108 current frequency means that in 1 second there will be 50 waves. And 1 period will take $1/50 =$
109 0.02 seconds which takes twice the zero point. Thus in 1 second there is 100 times the zero point
110 or in 1 second the magnetic coil loses its magnet 100 times [3].

111 Therefore, to fill the loss of magnetism on the magnetic coil due to loss of current, a
112 short circuit winding which functions as a magnetic induction generator when the magnetic
113 current in the magnetic coil is lost. Thus the magnetic current in the contactor will be maintained
114 continuously.

115 If a contactor designed for AC current is used in a DC current, the electrical induction
116 does not arise so that the coil becomes hot. On the other hand, if a magnetic contactor for a DC
117 current that does not have a short circuit winding is given an AC current then the contactor will
118 vibrate due to the magnetism of the magnetic coil arising and disappearing every 100 times.

119 The contactor will work normally if the voltage reaches 85% of the working voltage, if
120 the voltage drops, the contactor will vibrate. The size of the contactor is determined by the limit
121 of current capacity. Usually in the contactor there are several contacts, that i.e. normal contacts
122 open (Normally Open = NO) and normal contacts close (Normally Close = NC). No contact
123 means when magnetic contactors don't work. The position opens and if the contactor works the
124 contact closes/connects. Whereas NC contact means when the contactor has not worked the
125 contact position closes and if the contactor works the contact opens. So the work function
126 contacts NO and NC opposite. NO and NC contacts work to open a moment faster before NO
127 contact closes [3].

128 ***Timer***

129 In Put timer must always be electrified because it is used to run the timer. To SETTING
130 the timer at ON-OFF, the small contacts next to the timer must be lowered & raised according

131 to the time requirement ON-OFF (depending on needs). If the timer input is disconnected or
132 there is no incoming current (power outage), then the timer must be set according to the time
133 when setting it again (the clock must be adjusted at that time). To set the time/hour, it must be
134 rotated clockwise [3]; [12].

135 *Timer Working Principle*

136 The inflow in the input magnetic contactor and also on the input timer that will run the
137 timer, after the time is spinning and has reached the time connected (time-ON) then the contact
138 in the timer will be connected to the timer output and the current will flow towards the magnetic
139 contactor (contact a & b) that will draw contacts on the magnetic contactor so that the input
140 contacts on the magnetic contactor are connected to the output contacts on the magnetic
141 contactor, so that the input current can pass through the magnetic contactor output which will
142 run the load on that output. After the time/clock continues to rotate, it is time for the timer to
143 disconnect (time is OFF) then the current is cut off that passes through the magnetic contactor
144 so that the load on the magnetic contactor output does not work, the process occurs
145 continuously, if there is no power outage on the PLN network. If the ON-OFF time setting is
146 for 18-6 o'clock then at 18 o'clock the timer is connected to the timer output until 6 o'clock,
147 because 6 o'clock here is used to disconnect the timer so that the timer output is not connected
148 [3]; [12]; [13].

149 *Overload Motor Protection*

150 Overload Motor Protection, what is meant by this motor is an electric motor that
151 common people calls a dynamo And here is specifically what happens in 3 phase AC motors.
152 The function of this motor is as a driver or to convert electrical energy into mechanics/motion
153 such as; lifts, conveyors, blowers, crushers, etc. In the industrial world at this time the role of the
154 motor is very vital. For this reason, protection is needed to maintain the smooth running of a
155 process. This motor protection system has long been known and developed as technology

156 advances. Starting from the use of eutic relays, from thermal types to electronics. In general, the
157 work system of the tool can be divided into two that are thermal and electronic[2]; [14].

158 ***Thermal Overload***

159 As the name implies this motor protection uses heat as a current limiter on the motor.
160 This tool is very much used today. Usually called TOR, thermic or overload relay. The way this
161 tool works is by converting currents that flow into heat to influence the bimetal. Well, it is this
162 bimetal that moves the lever to stop the current of electricity to the motor through a motor
163 starter control. The limitation is done by adjusting the amount of current on the dial in the
164 device. So the tool has a range adjustment such as the TOR with a range of 1 ~ 3.2 Ampere in
165 the 2.5 Ampere setting. That is, we limit the current to the TOR at 2.5 Ampere level[2]; [3].

166 What if there is an excess current/overload on the starter motor. Like the example
167 above, TOR is set at 2.5 Amp and for example, the current has reached 3 amperes, what we
168 expect, Starter shut down / Trip, Correct, only when it will trip, as soon as possible or vice versa.
169 This is very unlikely if we use Thermal Overload / TOR. Well, then how fast will the TOR trip.
170 Using a bimetal as a barrier certainly cannot react quickly to rising currents. Please note, TOR on
171 the market has several types called Class. So by choosing a different class, the TOR trip speed
172 will be different. Currently, there are TORs with Class 10, Class 15, Class 20, etc. This class
173 shows the trip speed when the TOR has a current of 6X settings. For example, TOR class 20 is
174 used with a 10 Amp setting, when the current reaches 60 Amp this tool will trip after reaching 20
175 seconds. What if the excess current is only 13 Amp. We can wait for hours to trip. For more
176 details, ask for the trip curve as shown in the picture when buying a TOR and calculate the trip
177 speed. Please note that the TOR curve is logarithmic rather than linear. So there is no need to
178 blame the accuracy of the TOR that has been used so far[2]; [3]; [12]; [13].

179 **Method**

180 This research method with a quantitative description approach by applying measurement
181 methods in the University of Nusa Cendana Electrical Engineering Education laboratory. The

182 place or location of the study was conducted at the University of Nusa Cendana Electrical
183 Engineering Education Laboratory in Kupang. The study population is all control of the 3 phase
184 induction motor using the star delta method. The sample are a number of measurements of both
185 voltage, current, and power in the control of a 3 phase induction motor using the star delta
186 method.

187 The research instrument used the drawing guide of the 3 phase induction motor control system
188 and the picture of the main series of 3 phase induction motor control as follows.

189 **Result**

190 *Description of Research Results*

191 Graphs 4-1, 4-2 and 4-3, respectively showing the variation in the source voltage and the
192 load voltage in star connection. The load voltage in the star connection is represented by phase
193 to phase voltage represented by RS, RT and ST voltage. Whereas the current at the load is
194 represented by phase currents namely IR, IS and IT currents. The measured power shows
195 apparent power in watts and reactive power in VAR units.

196 Graphs 4-4, 4-5 and 4-6, each shows variations in the source and load voltage in the delta
197 connection. The load voltage in the star connection is represented by phase to phase voltage
198 represented by RS, RT and ST voltage. Whereas the current at the load is represented by phase
199 currents namely IR, IS and IT currents. The measured power shows apparent power in watts and
200 reactive power in VAR units.

201 Graph 4-7, shows variations of load in star relationships. The current at the load is
202 represented by phase currents namely IR, IS and IT currents. The measured power shows
203 apparent power in watts and reactive power in VAR units.

204 Graph 4-8, shows variations in load in the delta connection. The current at the load is
205 represented by phase currents namely IR, IS and IT currents. The measured power shows
206 apparent power in watts and reactive power in VAR units.

207 Graph 4-9, shows the load variation in the delta connection with C capacitor compensation. The
208 current in the load is represented by phase currents namely IR, IS and IT currents. The measured
209 power shows apparent power in watts and reactive power in VAR units.

210 **Discussion**

211 *Star Connection Load*

212 On the graph; 4-1, 4-2 and 4-3, each of which is a graph for the load in a star connection.
213 It can be seen that in graph 4-1, the supply voltage varies from 200 [V] to 360 [V], this is done in
214 accordance with the ability of the power supply and measuring instruments available which
215 specifically for the maximum voltage of 360 due to limited measuring capability of
216 amperemeters. It appears that there is no difference between the voltage supply and the voltage
217 at the load or appears to be hindered, this is because the load which is fixed in a fixed state in the
218 sense that it is not given a varying load.

219 Graph 4-2 shows, the magnitude of phase currents, especially the IR, IS and IT phases.
220 The magnitude of the phase current starts from 130 [mA] to 230 [mA], where it also appears that
221 there is also no significant difference between the phase currents at the 3 phase induction motor
222 load. This also happens because it does not apply variations in load or load is in a stable state.

223 Graphs 4-3 show, the magnitude of apparent power and reactive power. True power in
224 the range of 12 [Watts] up to 28 [Watts] and reactive power in the range of 40 [VAR] up to 145
225 [VAR]. If we use the power triangle equation obtained $\tan \theta = 3.33$. If interpreted in an angle to
226 form an angle of 73.3 degrees. The magnitude of this angle is expressed in losses. Furthermore,
227 when seen at the end of the measurement of apparent power, the value is 28 [Watt] while the
228 reactive power is 145 [VAR]. Obtained $\tan \theta = 5.17$. If interpreted in an angle it forms an angle
229 of 79.1 degrees.

230 *Delta Connection Load*

231 On the graph; 4-4, 4-5 and 4-6, each of which is a graph for the load in the delta
232 relationship. It can be seen that on chart 4-4, the supply voltage varies from 195 [V] to 280 [V],

233 this is done according to the power supply capability and available measuring instances where the
234 maximum voltage is 280 due to the limited measuring capability of amperemeters. It appears that
235 there is no difference between the voltage supply and the voltage at the load or appears to be
236 hindered, this is because the load which is fixed in a fixed state in the sense that it is not given a
237 varying load.

238 Graph 4-5 shows, the magnitude of phase currents, especially the IR, IS and IT phases.
239 The magnitude of the phase current starts from 300 [mA] to 650 [mA], where it appears that
240 there is also no significant difference between the phase current at the 3 phase induction motor
241 load. It's just that it can be seen that only the IS current is different with the same IR and IT
242 current. This also happens because it does not apply variations in load or load is in a stable state.

243 Graph 4-6 shows, the magnitude of apparent power and reactive power. True power in
244 the range of 21 [Watts] up to 120 [Watts] and reactive power in the range of 45 [VAR] up to 290
245 [VAR]. If we use the power triangle equation obtained $\tan \theta = 5.74$. If interpreted in an angle
246 form an angle of 80.07 degrees. The magnitude of this angle is expressed in losses. Furthermore,
247 when viewed at the end of the measurement of apparent power, the value is 28 [Watt] while the
248 reactive power is 145 [VAR]. Obtained $\tan \theta = 6.44$. If interpreted in an angle form an angle of
249 81.18 degrees.

250 Especially for apparent power and reactive power analysis, it seems clear that there is an
251 increase in current from the star connection to the delta connection. This is what requires the
252 application of the starting current to be started through the star connection then transferred to
253 the delta connection because in essence it is in the delta connection using a current that is greater
254 than the starting current in the star connection.

255

256 *Star and Delta Connection Load*

257 Look at graphs 4-7, 4-8 and 4-9, in this section shows that there is a reduction in losses
258 that is displayed at reactive power. Especially for loads in star connection compared to loads in

259 delta connection. Look at the graph 4-7. It appears that if the supply voltage is 200 [V], apparent
260 power of 10 [Watt] is obtained and the reactive power is 40 [VAR], while on graph 4-8, it
261 appears that apparent power of data obtained by 20 [Watt] and reactive power obtained by 125
262 [VAR].

263 Specifically by applying a capacitor when the load is connected to the delta. If in figure 4-
264 8, it appears that using a supply voltage of 285 [V], the value of reactive power is so large that it
265 reaches 300 [VAR] while if seen in graph 4-9, only applies reactive power of 230 [VAR], so there
266 are savings reactive power of 300-230 which is equal to 70 [VAR] for the same load. In the same
267 case, if use a 200 [V] supply voltage, the reactive power value reaches 125 [VAR] while if seen in
268 graph 4-9, only applies a reactive power of 95 [VAR], so there is a reactive power savings of 125-
269 95 which is equal to 30 [VAR] for the same load.

270 Based on the repetition of ten times in the measurement of voltage obtained the average
271 voltage for the load of the star connection is 274 [V]. While the average voltage for the load in
272 the delta connection with repetition is six times, the voltage is 235, 83 [V].

273 Based on ten times repetition of current measurements, the average current for the star
274 connection load is 180 [mA] for IR, 181 [mA] for IS and 181.5 [mA] for IT. While the average
275 current for loads in the delta connection with repetition is six times, the current for IR is 495
276 [mA], for IS is 521.67 [mA] and for IT is 495 [mA].

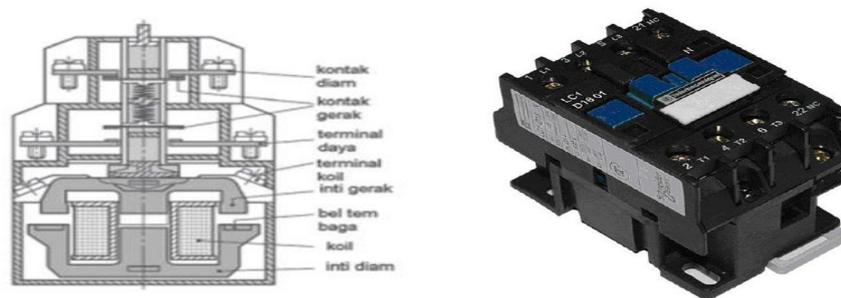
277 **Conclusion**

278 The conclusions from this study presented as follows.

- 279 1) The control model automatically when starting a 3 phase induction motor uses magnetic
280 contactors, the push button and timer apply the star connection method to the delta
281 connection. The three phase induction motor ignition system can apply the star connection
282 load system to the delta as illustrated in appendix 1.
- 283 2) The average voltage of the 3 phase induction motor control applying a star connection is 274
284 [V].

- 285 3) The average voltage control of a 3 phase induction motor applying a delta connection is 235,
 286 83 [V].
- 287 4) The average current of 3 phase induction motor control applying a star connection of 180
 288 [mA] for IR, 181 [mA] for IS and 181.5 [mA] for IT.
- 289 5) The average current control of a 3 phase induction motor applying a delta connection of IR
 290 of 495 [mA], for IS of 521.67 [mA] and for IT of 495 [mA].

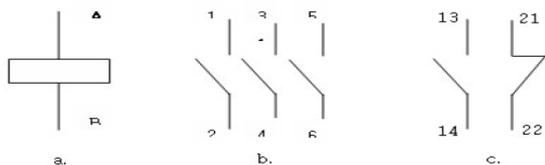
291



292

293

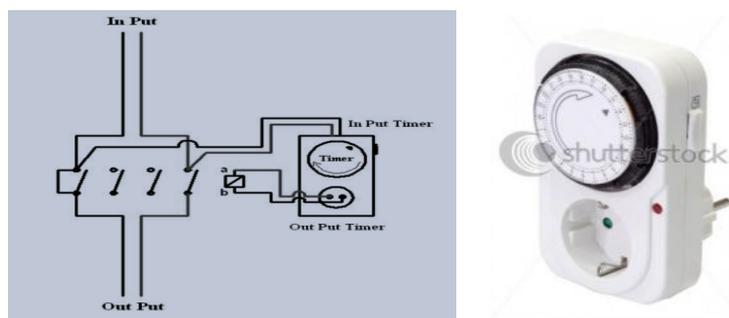
Figure 1. Magnet Contactor



294

295

Figure 2. Symbol of Magnet Contactor

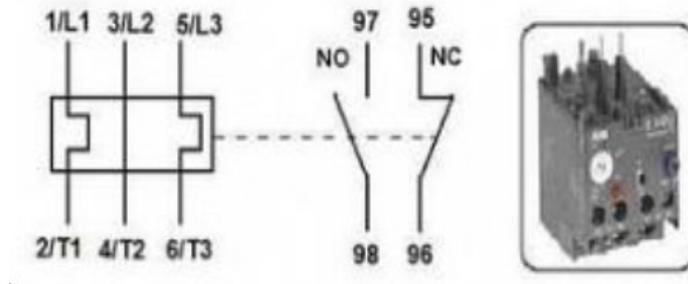


296

297

298

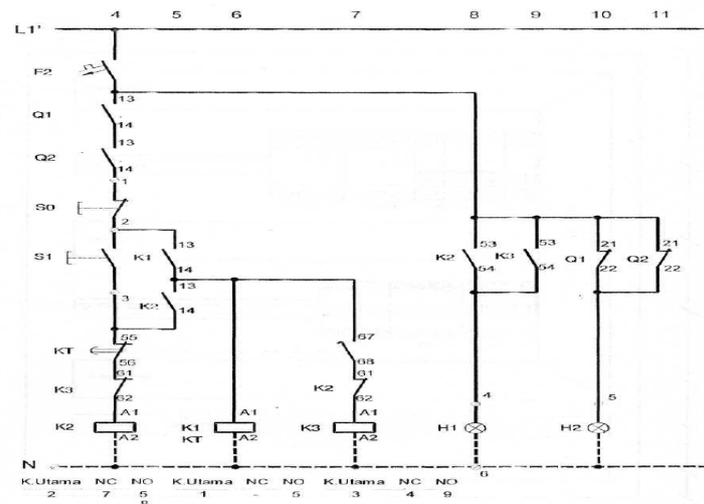
Figure 3. Timer Connection



299

300

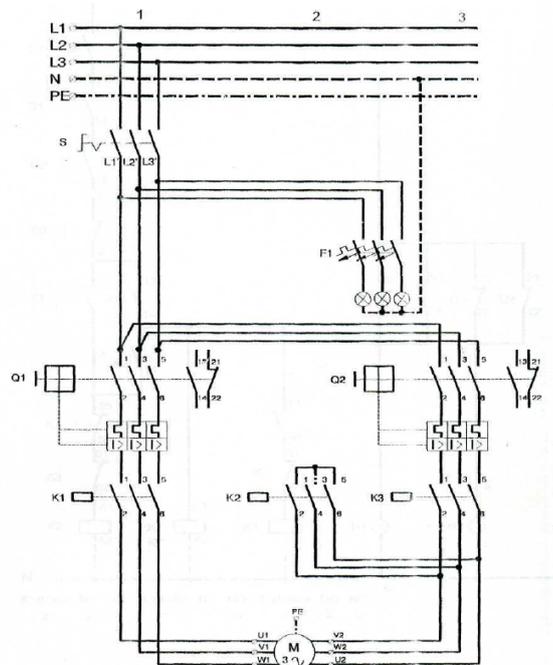
Figure 4. Overload symbol



301

302

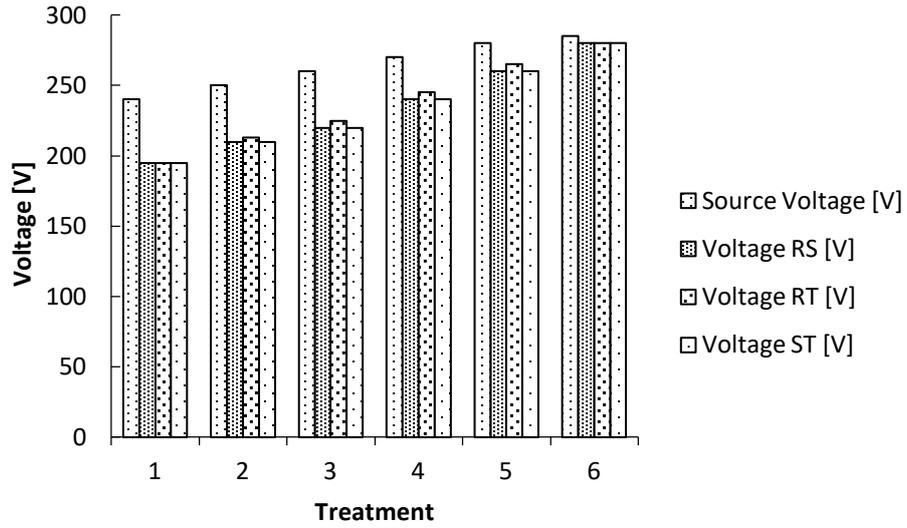
Figure 5. Star to Delta Connection Control Circuit



303

304

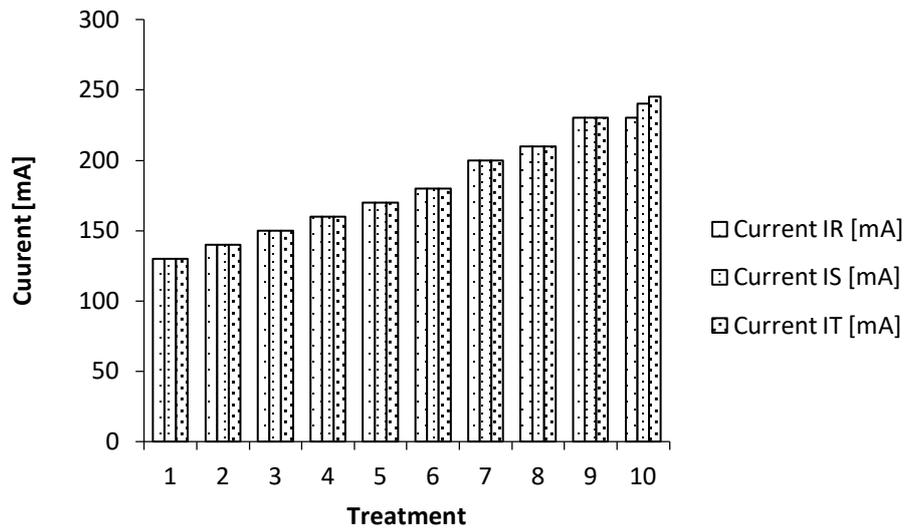
Figure 6. Star to Delta Connection Main Circuit



305

306

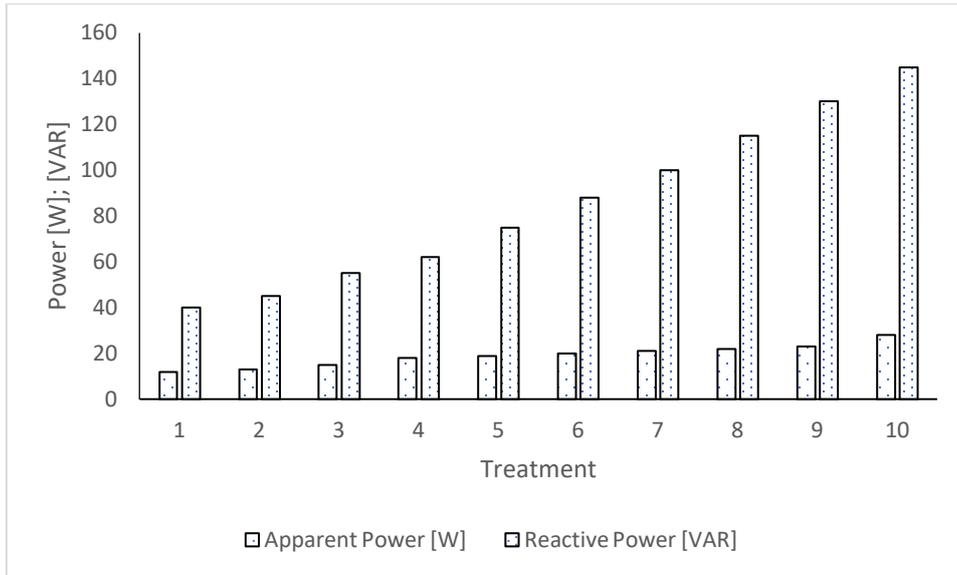
Graph 4-1 Source Voltage and Load Voltage in Star Connection



307

308

Graph 4-2 Load Current in Star Connection

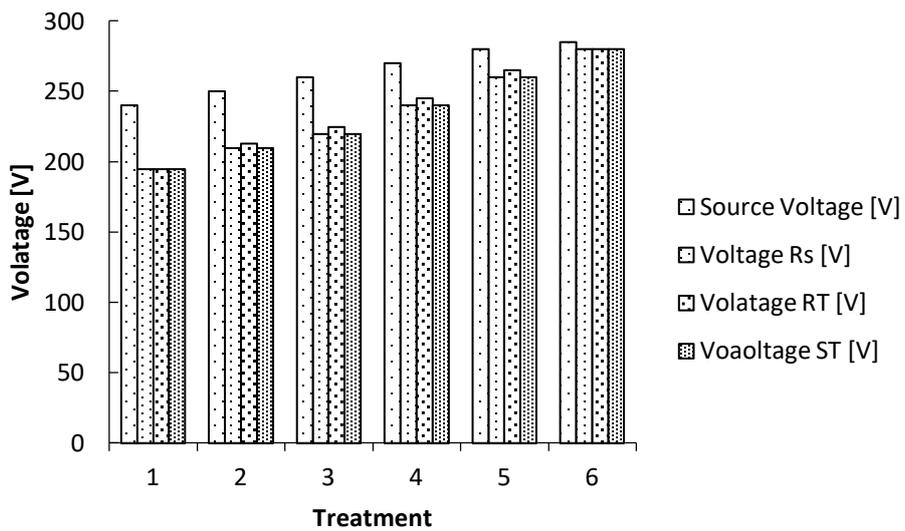


309

310

Graph 4-3 Apparent Power and Reactive Power with Star Connection Load

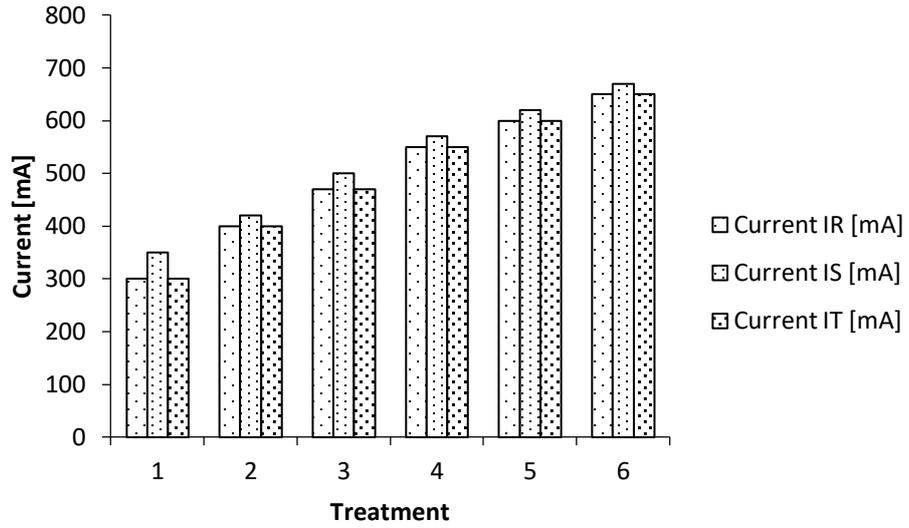
311



312

313

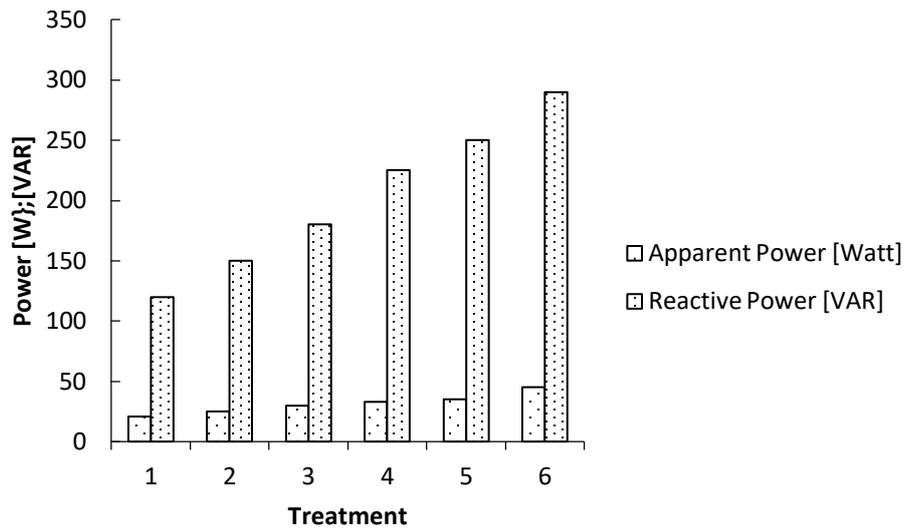
Graph 4-4 Source Voltage and Load Voltage in Delta Connection



314

315

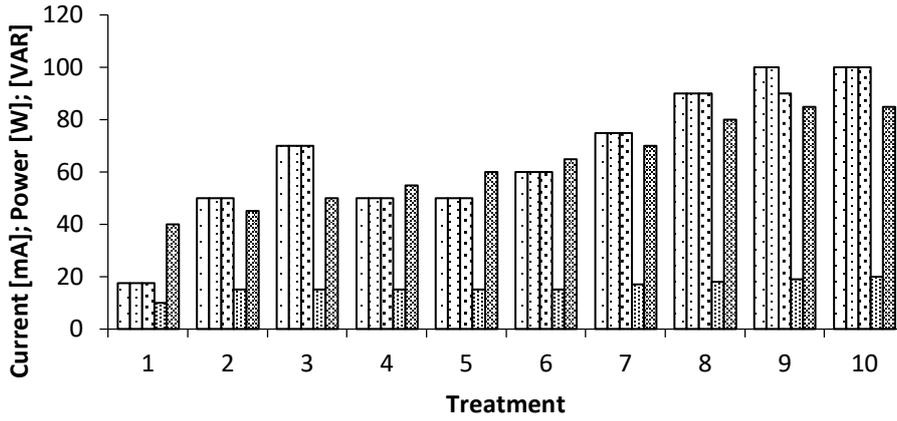
Graph 4-5 Load Current in Delta Connection



316

317

Grafik 4-6 Apparent Power and Reactive Power with Delta Connection Load



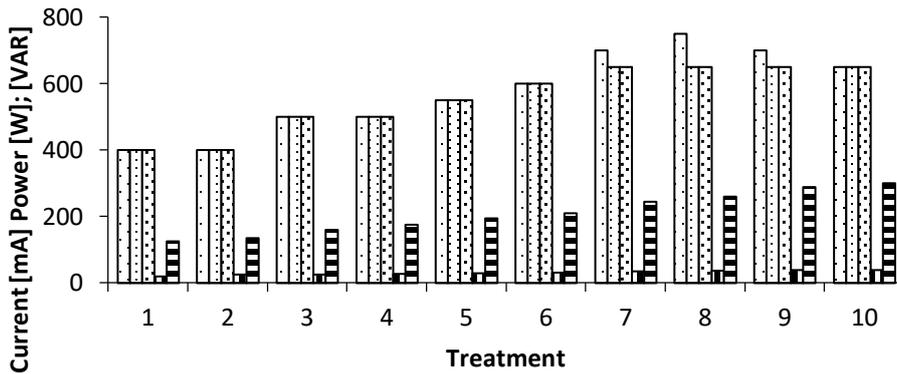
□ Current IR [mA] □ Current IS [mA] □ Current IT [mA]
 ▨ Apparent Power [Watt] ▩ Reactive Power [VAR]

318

319

Graph 4-7 Load in Star Connection

320



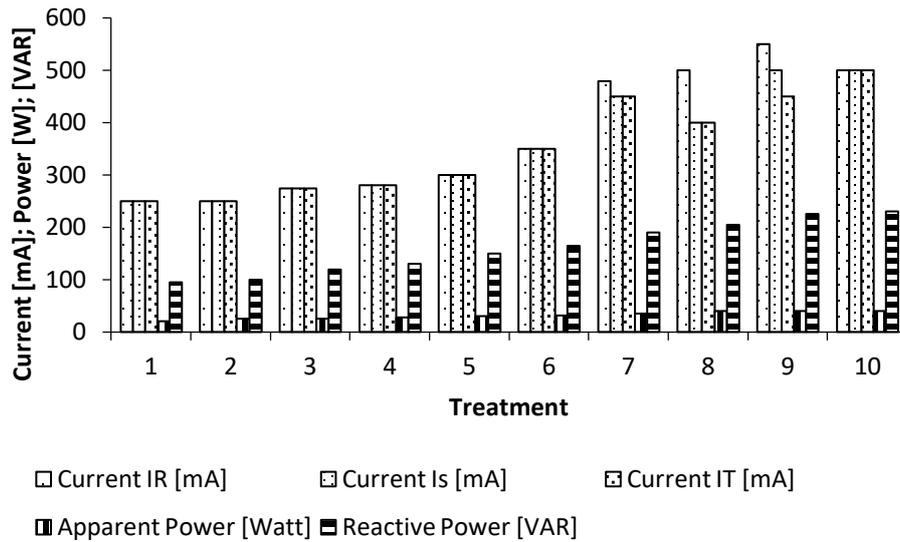
□ Current IR [mA] □ Current IS [mA]
 □ Current IT [mA] ■ Apparent Power [Watt]
 ▨ Reactive Power [VAR]

321

322

Graph 4-8 Load in Delta Connection

323



Graph 4-9 Load in Delta Connection with C Capacitor Compensation

324

325

326

327 **References**

328

[1] Gottlieb, I. (1997). *Practical electric motor handbook*. Elsevier.

329

[2] Hughes, A., & Drury, W. (2013). *Electric motors and drives: fundamentals, types and applications*.

330

Newnes.

331

[3] Hughes. A. (2006). *Electric motors drive*. Amsterdam: Newnes-Elsevier.

332

[4] Lemau. (2011). *Magnetic Contactor*. [https://www.electricneutron.com/motor-](https://www.electricneutron.com/motor-control/magnetic-contactor/)

333

[control/magnetic-contactor/](https://www.electricneutron.com/motor-control/magnetic-contactor/).

334

[5] Edvard Csanyi. (2017). *Contactors As An Important Part Of The Motor Control Gear*.

335

[https://electrical-engineering-portal.com/contactor-as-an-important-part-of-the-](https://electrical-engineering-portal.com/contactor-as-an-important-part-of-the-motor-control-gear)

336

[motor-control-gear](https://electrical-engineering-portal.com/contactor-as-an-important-part-of-the-motor-control-gear).

337

[6] Electrical4u. (2019). *Working principle of three phase induction motor*. [https://www.electrical4u.](https://www.electrical4u.com/working-principle-of-three-phase-induction-motor/)

338

[com/working-principle-of-three-phase-induction-motor/](https://www.electrical4u.com/working-principle-of-three-phase-induction-motor/).

339

[7] Kiran Daware. (2019). *Three phase induction motor*. [https://www.electrical4u.](https://www.electrical4u.com/2014/02/three-phase-induction-motor.html)

340

[com/2014/02/three-phase-induction-motor.html](https://www.electrical4u.com/2014/02/three-phase-induction-motor.html).

- 341 [8] Pnpntransistor. 2019. *Explain Starting Methods of 3 phase Induction Motor*. [https://pnpntransistor.](https://pnpntransistor.com/starting-methods-of-3-phase-induction-motor/)
342 [com/starting-methods-of-3-phase-induction-motor/](https://pnpntransistor.com/starting-methods-of-3-phase-induction-motor/).
- 343 [9] Circuitglobe.(2019). *Starting of an induction motor*. [https://circuitglobe.com/starting-of-an-](https://circuitglobe.com/starting-of-an-induction-motor.html)
344 [induction-motor.html](https://circuitglobe.com/starting-of-an-induction-motor.html).
- 345 [10] Anusa. (2017). *Star delta starter for 3-phase motor*. [https://www.electronicshub.org/star-delta-](https://www.electronicshub.org/star-delta-starter-for-3-phase-motor/)
346 [starter-for-3-phase-motor/](https://www.electronicshub.org/star-delta-starter-for-3-phase-motor/).
- 347 [11] Elprocus. (2019). *Motor starter*. <https://www.elprocus.com/motor-starter/>.
- 348 [12] Salini Panth. (2017). *Automatic-star-delta-starter-using-relays-and-adjustable-electronic-timer-for-*
349 *induction-motor*. <http://www.edgefxkits.com/educators/>.
- 350 [13] Parimala. R.V. (2017). *Automatic Star Delta Starter using Relays and Adjustable Electronic Timer for*
351 *Induction Motor*. [https://www.slideshare.net/jenukumargs/project-ppt-52886318?qid=a837ffa5-](https://www.slideshare.net/jenukumargs/project-ppt-52886318?qid=a837ffa5-0e35-468c-99bc-4394bcf838cd&v=∅&b=∅&from_search=4)
352 [0e35-468c-99bc-4394bcf838cd&v=∅&b=∅&from_search=4](https://www.slideshare.net/jenukumargs/project-ppt-52886318?qid=a837ffa5-0e35-468c-99bc-4394bcf838cd&v=∅&b=∅&from_search=4).
- 353 [14] Mishra. Sibananda. (2017). *Star delta starting of motor*. [https://www.slideshare.net/](https://www.slideshare.net/BHUPATIPRADHAN/star-delta-auto-starter-with-forward-reverse-and-motor-protection?qid=43da27c8-4f05-4420-a30b-50293187b23c&v=∅&b=∅&from_search=9)
354 [BHUPATIPRADHAN/ star-delta-auto-starter-with-forward-reverse-and-motor-](https://www.slideshare.net/BHUPATIPRADHAN/star-delta-auto-starter-with-forward-reverse-and-motor-protection?qid=43da27c8-4f05-4420-a30b-50293187b23c&v=∅&b=∅&from_search=9)
355 [protection?qid=43da27c8-4f05-4420-a30b-50293187b23c&v=∅&b=∅&from_search=9](https://www.slideshare.net/BHUPATIPRADHAN/star-delta-auto-starter-with-forward-reverse-and-motor-protection?qid=43da27c8-4f05-4420-a30b-50293187b23c&v=∅&b=∅&from_search=9).